



## DATA SHEET

● DEVICE NUMBER : BL-H3KN32L

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2011.03.12	1.0	1.0	1.0	1.0	1.0	1.0	1.0				Original Released

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APPROVED	DRAWER
 <p>彭 修 政 2011.03.12</p>	 <p>龔 麗 娟 2011.03.12</p>

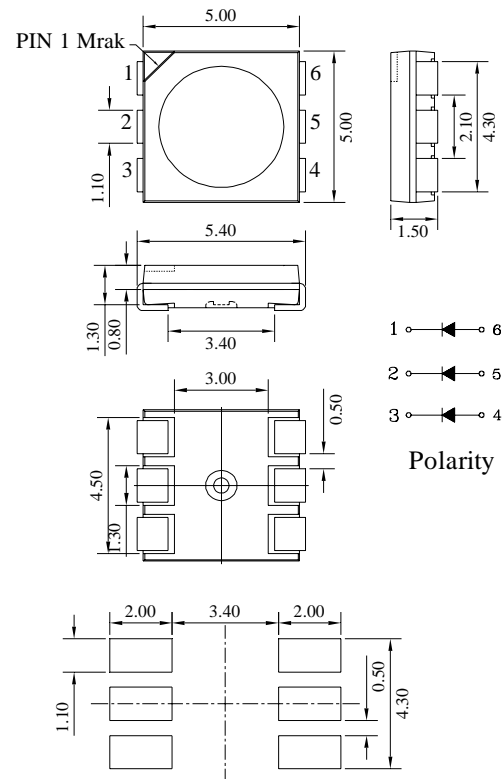
### ● Features:

1. Emitted Color: Super Yellow.
2. Lens Appearance: Water Clear.
3. 5.4x5.0x1.5mm standard package.
4. Suitable for all SMT assembly methods.
5. Compatible with infrared and vapor phase reflow solder process.
6. Compatible with automatic placement equipment.
7. This product doesn't contain restriction Substance, comply ROHS standard.

### ● Applications:

1. Automotive lighting.
2. Backlighting: LCDs, Key pads advertising.
3. Status indicators: Consumer & industrial electronics.
4. General use.

### ● Package Dimensions



#### NOTES:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.10\text{mm}$  (0.004") unless otherwise specified.
3. Specifications are subject to change without notice.

### ● Absolute Maximum Ratings( $T_a=25^\circ\text{C}$ )

Parameter	Symbol	Rating	Unit
Power Dissipation <sup>*1</sup>	$P_D$	225	mW
Forward Current <sup>*1</sup>	$I_F$	90	mA
Peak Forward Current <sup>*2</sup>	$I_{FP}$	100	mA
Reverse Voltage	$V_R$	5	V
Operating Temperature	$T_{opr}$	$-40^\circ\text{C} \sim 100^\circ\text{C}$	-
Storage Temperature	$T_{stg}$	$-40^\circ\text{C} \sim 100^\circ\text{C}$	-
Soldering Temperature	$T_{sol}$	See Page 6	-

<sup>\*1</sup> The values are based on 3-circuit performance

<sup>\*2</sup> Condition for IFP is pulse of 1/10 duty and 3 msec width.

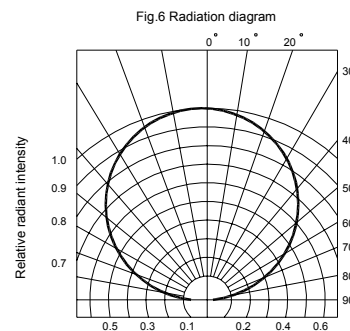
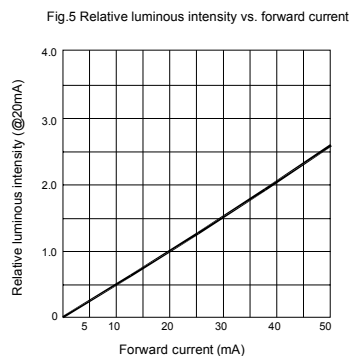
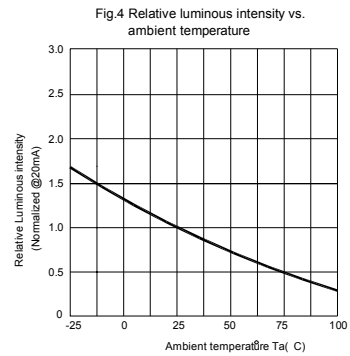
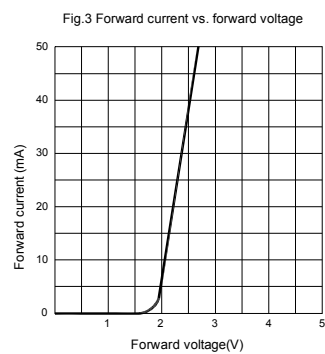
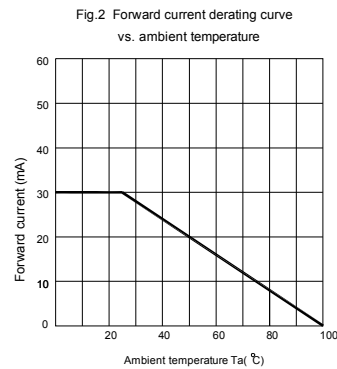
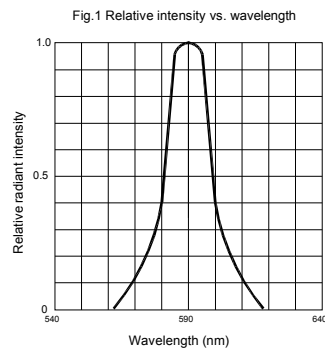
### Electrical and optical characteristics(Ta=25°C)

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage <sup>*1</sup>	$V_F$	$I_F=20\text{mA}$	-	2.1	2.5	V
Luminous Intensity <sup>*2</sup>	$I_v$	$I_F=60\text{mA}$	-	1200	-	mcd
Peak Wavelength	$\lambda_p$	$I_F=60\text{mA}$	-	590	-	nm
Dominant Wavelength	$\lambda_d$	$I_F=60\text{mA}$	584	-	594	nm
Spectral LineHalf-width	$\Delta \lambda$	$I_F=60\text{mA}$	-	20	-	nm
Reverse Current	$I_R$	$V_R=5\text{V}$	-	-	10	$\mu\text{A}$
Viewing Angle	$2\theta_{1/2}$	$I_F=60\text{mA}$	-	120	-	degree

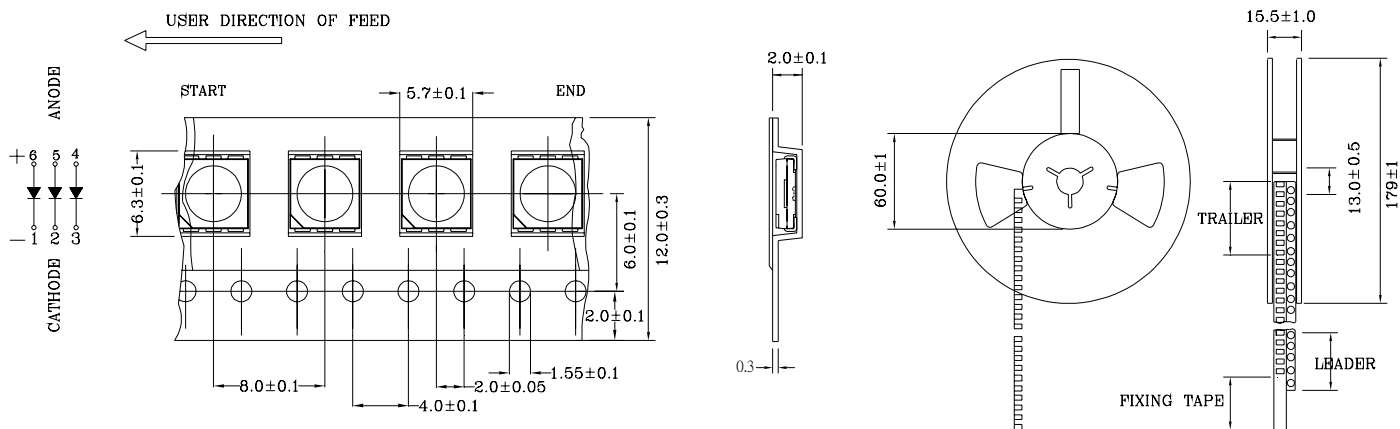
\*1 The values are based on 1-circuit performance

\*2 The values are based on 3-circuit performance

### Typical Electro-Optical Characteristics Curves.

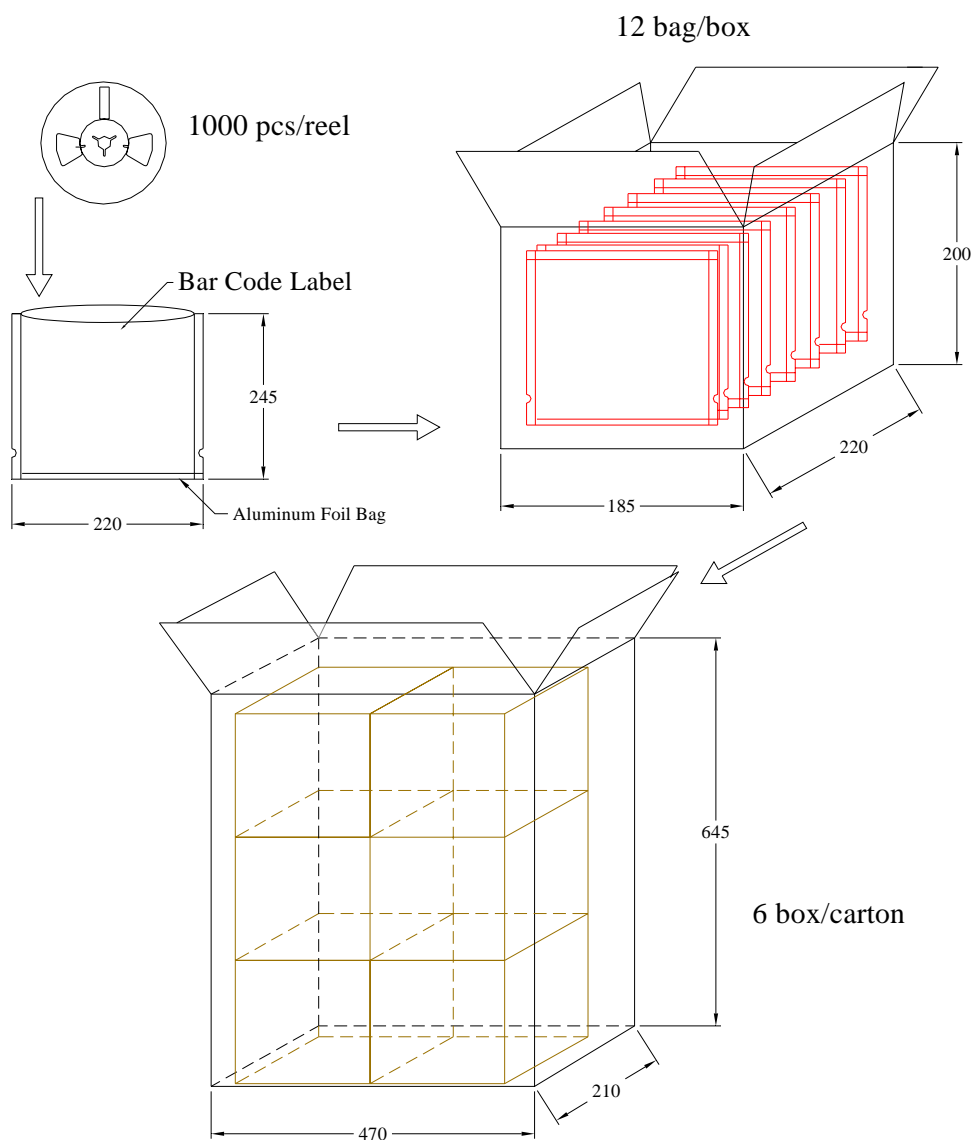


### ● Tapping and packaging specifications(Units: mm)



NOTE:1000 PCS PER REEL

### ● Package Method:(unit:mm)



## ● Bin Limits

Intensity Bin Limits (At 60mA)

BIN CODE	Min. (mcd)	Max. (mcd)
V	715	1070
W	1070	1600
X	1600	2400

Tolerance for each Bin limit is  $\pm 15\%$

Color Bin Limits (At 60mA)

BIN CODE	Min. (nm)	Max. (nm)
3	584	586
4	586	588
5	588	590
6	590	592
7	592	594

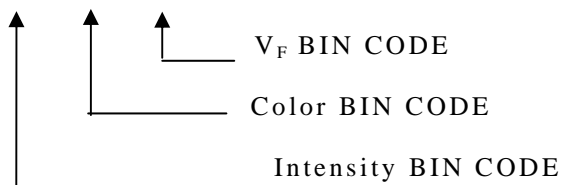
Tolerance for each Bin limit is  $\pm 1\text{nm}$ .

Forward Voltage Bin Limits (At 60 mA)

BIN CODE	Min.(V)	Max.(V)
B	1.8	2.0
C	2.0	2.2
D	2.2	2.4
E	2.4	2.6

Tolerance for each Bin limit is  $\pm 0.02\text{V}$ .

## ● BIN :



### ● Reliability Test

Classification	Test Item	Reference Standard	Test Conditions	Result
Endurance Test	Operation Life	MIL-STD-750:1026 MIL-STD-883:1005 JIS-C-7021 :B-1	I <sub>F</sub> =60mA Ta=Under room temperature Test time=1,000hrs	0/20
	High Temperature High Humidity Storage	MIL-STD-202:103B JIS-C-7021 :B-11	Ta=+65°C±5°C RH=90%-95% Test time=240hrs	0/20
	High Temperature Storage	MIL-STD-883:1008 JIS-C-7021 :B-10	High Ta=+85°C±5°C Test time=1,000hrs	0/20
	Low Temperature Storage	JIS-C-7021 :B-12	Low Ta=-35°C±5°C Test time=1,000hrs	0/20
Environmental Test	Temperature Cycling	MIL-STD-202:107D MIL-STD-750:1051 MIL-STD-883:1010 JIS-C-7021 :A-4	-35°C ~ +25°C ~ +85°C ~ +25°C 60min 20min 60min 20min Test Time=5cycle	0/20
	Thermal Shock	MIL-STD-202:107D MIL-STD-750:1051 MIL-STD-883:1011	-35°C±5°C ~ +85°C±5°C 20min 20min Test Time=10cycle	0/20
	Solder Resistance	MIL-STD-202:201A MIL-STD-750:2031 JIS-C-7021 :A-1	Preheating : 140°C-160°C, within 2 minutes. Operation heating : 260°C (Max.), within 10seconds. (Max.)	0/20

### ● Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgment criteria for failure
Forward voltage	V <sub>F</sub> (V)	I <sub>F</sub> =60mA	Over U <sup>1</sup> x1.2
Reverse current	I <sub>R</sub> (uA)	V <sub>R</sub> =5V	Over U <sup>1</sup> x2
Luminous intensity	I <sub>v</sub> ( mcd )	I <sub>F</sub> =60mA	Below S <sup>1</sup> X0.5

Note: 1. U means the upper limit of specified characteristics. S means initial value.

2. After each test, remove test pieces, wait for 2 hours and test pieces have returned to ambient temperature, then take next measurement.

### ● Soldering :

#### 1. Manual Soldering

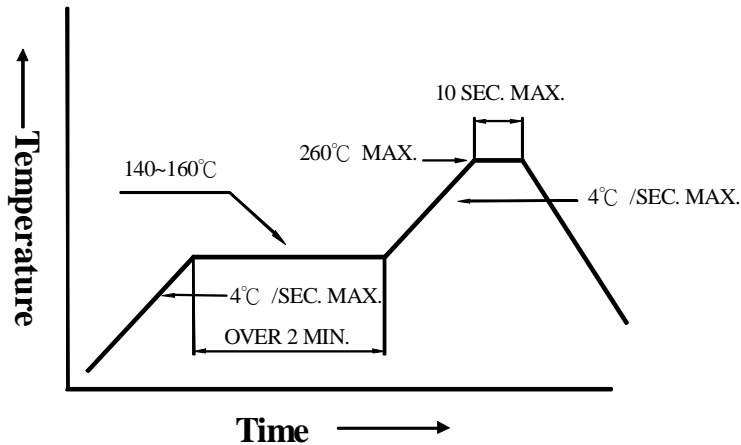
The temperature of the iron tip should not be higher than 350°C and Soldering time to be within 3 seconds per solder-pad.

#### 2. Reflow Soldering

Preheating : 140°C ~ 160°C ± 5°C, within 2 minutes.

Operation heating : 260°C (Max.) within 10 seconds. (Max)

Gradual Cooling (Avoid quenching).



### ● Handling :

Care must be taken not to damage LED's epoxy resin while exposing to high temperature or contact LED's epoxy resin with hard or sharp objects, such as metal hook, tweezer or sand blasting.

## ● Notes for designing:

Current limiting resistor must be used in the circuit to drive BRIGHT LEDs within the rated figures and not to overload BRIGHT LEDs with instantaneous voltage at the turning ON and OFF cycles. When using pulse driving, the average current must be within the rated figures. And the circuit should be designed to avoid reverse voltage when turning off the BRIGHT LEDs.

## ● Storage:

In order to avoid the absorption of moisture, it is recommended to solder BRIGHT LEDs as soon as possible after unpacking the sealed envelope.

If the envelope is still packed, to store it in the environment as following:

- (1) Temperature : 5°C -30°C (41°F) Humidity : RH 60% Max.
- (2) After this bag is opened, devices that will be applied to infrared reflow, vapor-phase reflow, or equivalent soldering process must be:
  - a. Completed within 168 hours.
  - b. Stored at less than 30% RH.
- (3) Devices require baking before mounting, if:
  - (2) a or (2) b is not met.
- (4) If baking is required, devices must be baked under below conditions:
  - 48 hours at 60°C ±3°C.

## ● Package and Label of Products:

- (1) Package: Products are packed in one bag of 2000 pcs (one taping reel) and a label is attached to each bag.
- (2) Label:

