

IPJ-RS500-GX, IPJ-RS500-EU Electrical, Mechanical, & Thermal Specification

Indy® RS500 Overview

Indy RS500 is a completely integrated RAIN RFID reader module. It can be easily added to an embedded system, requiring only connections to a power source, digital communication with a host, and an antenna. The package design allows it to be attached to a PCB using standard surface mount technology (SMT), with no need for additional connectors or mounting hardware. The Indy RS500 is the easiest way to embed UHF RFID reader capability.



Air Interface Protocol	EPCglobal UHF Class 1 Gen 2 / ISO 18000-63 (formerly 18000-6C) Supports dense reader mode (DRM)
Tx Output Power	+10 to +23 dBm (20 dBm in Japan)
Operating Frequencies	IPJ-RS500-GX (902-928MHz) supports all 900MHz bands worldwide IPJ-RS500-EU (865-868MHz) supports current EU operating band
Package	29 mm by 32 mm by 3.8 mm
Package Type	32 pin surface mount package (SMT compatible)
Rx Sensitivity	-65 dBm (1% packet error rate). Assumes a 15 dB antenna return loss at 23 dBm output power.
DC Power Supply	3.6 to 5.25 Volts
Supported Regions	Worldwide regional support. All major regions supported. See section 6.6 for a complete list.
Compliance	Certified: FCC and Canada modular operation, RoHS compliant

For technical support, visit the Impinj support portal at support.impinj.com

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2 Introduction

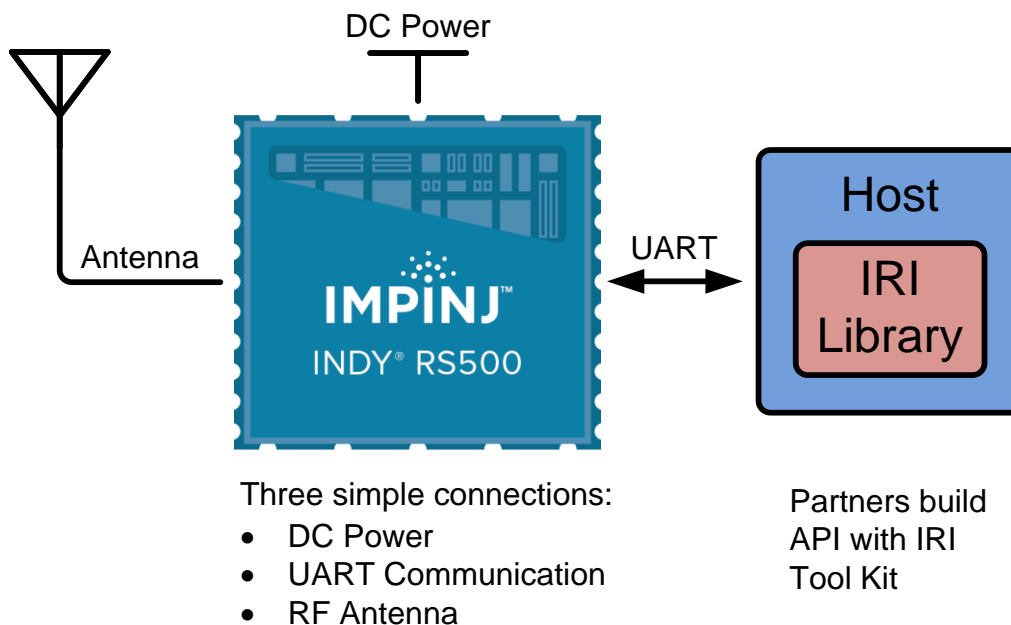
The Indy® RS500 reader SiP (system-in-package) is a completely integrated reader solution for EPC Gen 2 / ISO18000-63 (formerly 18000-6C) applications. The Indy RS500 was developed to make embedding UHF RFID reader capability easy. The Indy RS500 builds on market-leading Indy reader chip technology and integrates all of the necessary components into a small package. The Indy RS500 requires no external components, is fully tested and meets regulatory requirements. The Indy RS500 comes in a surface mount package designed to work as a SMT (surface mount technology) compatible component in a standard PCB manufacturing process, which eliminates costly mechanical hardware, RF cables and human assembly that are typically required with embedded readers on the market today. The Indy RS500 is a turnkey solution that will enable quick and easy embedding of RFID with low development risk and fast time-to-market.

Ideal for moderate read range of small tag populations, the Indy RS500's small form factor enables a diverse range of applications that need a low-cost embedded UHF Gen 2 RFID reader capability, such as consumables authentication, access control, process control, appliances, POS devices for retail, medical equipment, printers, and low-duty handheld readers. The RS500 is capable of reading dozens of tags per second at distances greater than 3 meters when using a 6 dBi reader antenna and far field passive tags.

This document includes interface, functional, performance, mechanical and environmental specifications. Host communication specifications (e.g. firmware upgrade and host interface protocol) and Impinj Radio Interface (IRI) documentation is provided in the latest RS500 Software release package. The Indy RS500 uses the IRI™ (Impinj Radio Interface) to communicate with host systems. The IRI Tool Kit enables developers to build on a variety of embedded host platforms by providing the following: documentation, image loader, IRI library, sample C code and project files. The IRI Tool

Kit can be found in the latest Indy RS500 Software release package and can be downloaded from the restricted documents and downloads section at support.impinj.com. Please create an account and subscribe to receive automatic updates to the latest documentation and releases. Contact your local Impinj representative if you have trouble creating an account or accessing this site.

Figure 2-1: RS500 System Integration



2.1 Key features of the Indy RS500

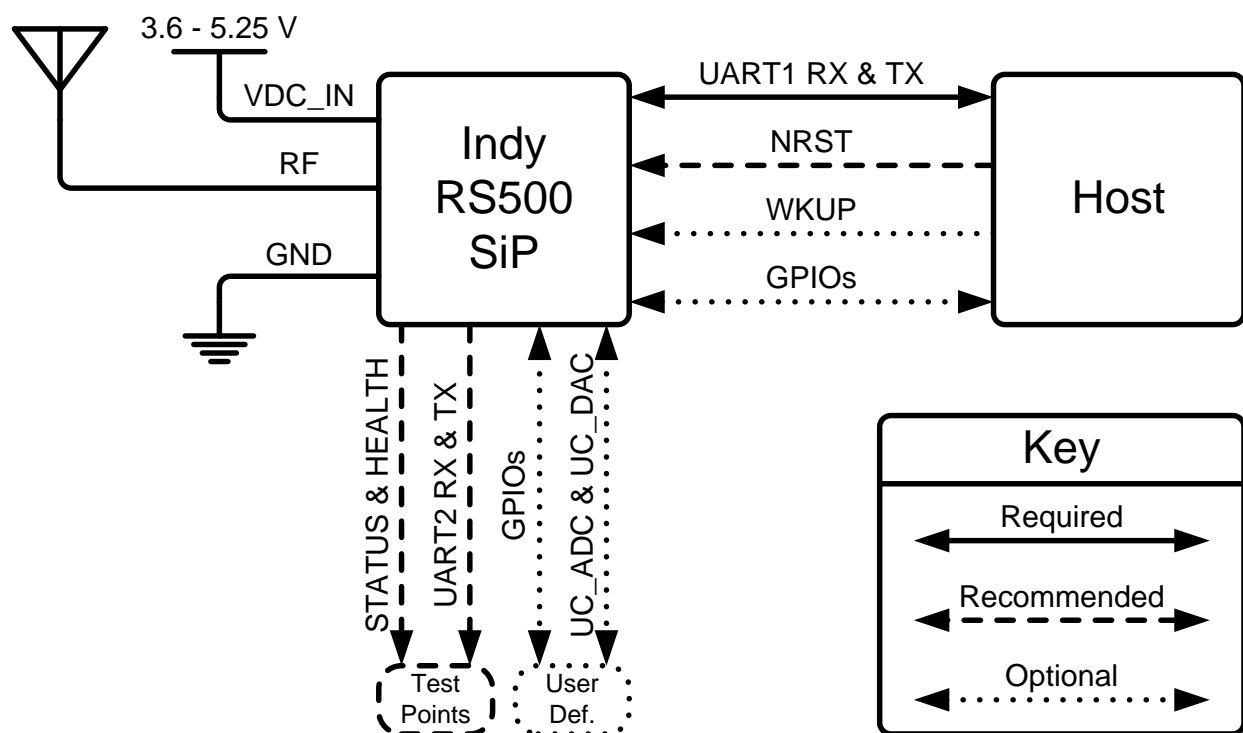
- Fully tested turnkey solution
- Maximum output power is 23 dBm
- -65 dBm Rx sensitivity, assuming 15 dB antenna return loss
- Inventory (FastID, Tag Population Estimate, Select, Session, Target)
- Access (Read, Write, Lock, Kill, BlockPermalock, and QT)
- Shielded to prevent unwanted radiation and provide noise immunity in embedded environments
- 29 mm by 32 mm by 3.8 mm surface mount package with SMT compatibility
- Single mono-static RF port
- Field upgradability via firmware updates. Gen 2 v2 will be firmware upgradable.
- Part of Impinj's GrandPrix® platform, ensuring better performance when using Impinj's Monza® UHF RFID tag chips (enabling FastID, Tag Focus and QT)
- UART serial interface using IRI (Impinj Radio Interface)
- Test features (CW, PRBS, custom regions, channel lists, and fixed frequency)

3 System Block Diagram

An example Indy RS500 system-level block diagram for an embedded application is shown in Figure 3-1. This figure shows the electrical connections that may and must be made to control the RS500. In the figure, the required connections are illustrated with solid lines. Recommended and optional connections are illustrated with different dotted and dashed line patterns. They are also listed below.

For more detail on pin characteristics and behaviors, see the [RS500 Hardware User's Guide](#).

Figure 3-1: Example RS500 Block Diagram



Required connections:

- VDC_IN and GND are required to power the RS500.
- RF is required to connect to the UHF RFID antenna.
- UART1 Tx and Rx are required to communicate with the system host.

Recommended connections:

- nRST is used to reset the RS500 if UART communication is not available. This connection is highly recommended. This pin internally driven strong low during software resets, so it should only be driven externally by an open drain signal. It must not be driven strong high.
- UART2 Tx and Rx may be used to examine debug information.

- HEALTH indicates successful operation of the RS500. Connection to an LED provides a visual indication of whether or not an error condition exists.
- STATUS provides an indication when the RS500 is in active mode (for example, inventorying tags). Connection to an LED provides a visual indicator of the device's activity.

Optional connections:

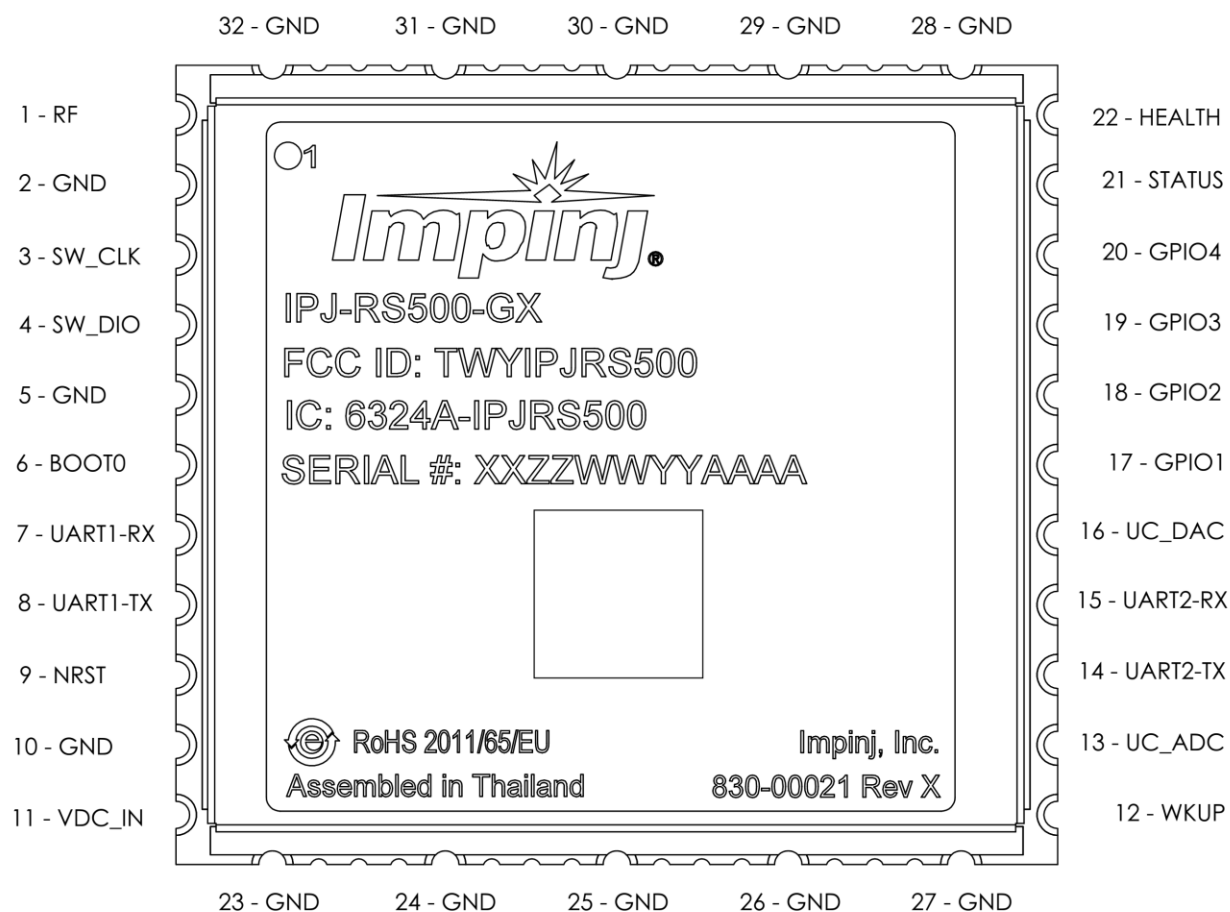
- GPIOs allow interaction with the RS500 as both digital inputs and outputs. They may be used to trigger inventory, generate events based on inventory activity, or provide general-purpose user-controlled digital I/O.
- WKUP provides a mechanism to wake up the RS500 from the low power Sleep mode. WKUP is also used to force entry into the Impinj firmware bootstrap. If unused, this pin should be tied to logic low.
- UC_ADC allows use of an ADC to convert an analog input voltage into a digital value.
- UC_DAC allows use of a DAC to generate an analog output voltage from a digital value.

No connect:

- SWCLK and SWD connections are reserved for Impinj use only.
- BOOT0 is reserved for Impinj production test. Leave floating or drive to ground, resistively or strong.

4 Pin Listing and Signal Definitions

Figure 4-1: Indy RS500 Pin Listing



Note. GX markings are shown in Figure 4-1. The EU pinout is the same.

Table 4-1: Indy RS500 – Pin Listing and Signal Definitions

Pin #	Pin Name	Pin Type	Description
1	RF	RF	RF antenna port
2	GND	Power	Ground
3	SW_CLK	No Connect	Reserved for Impinj production test
4	SW_DIO	No Connect	Reserved for Impinj production test
5	GND	Power	Ground
6	BOOT0	No Connect	Reserved for Impinj production test. Leave floating or drive to ground, resistively or strong.

Pin #	Pin Name	Pin Type	Description
7	UART1-RX	Digital Input	RS500 UART Rx (Receive) from host
8	UART1-TX	Digital Output	RS500 UART Tx (Transmit) to host
9	NRST	Digital Input	Active low reset. Connect to open drain driver. RS500 must be able to internally pull down this signal to reset.
10	GND	Power	Ground
11	VDC_IN	Power	DC voltage supply (3.6 – 5.25 V)
12	WKUP	Digital Input	Wakeup from sleep on rising edge
13	UC_ADC	Analog Input	Analog to digital converter input
14	UART2-TX	Digital Output	RS500 Debug UART Tx to host
15	UART2-RX	Digital Input	RS500 Debug UART Rx from host
16	UC_DAC	Analog output	Digital to analog converter output
17	GPIO1	Digital I/O	General purpose I/O
18	GPIO2	Digital I/O	General purpose I/O
19	GPIO3	Digital I/O	General purpose I/O
20	GPIO4	Digital I/O	General purpose I/O
21	STATUS	Digital Output	RS500 status indication
22	HEALTH	Digital Output	RS500 health indication
23-32	GND	Power	Ground pins on the top and bottom edge of the package

5 Impinj Radio Interface (IRI)

5.1 IRI Overview

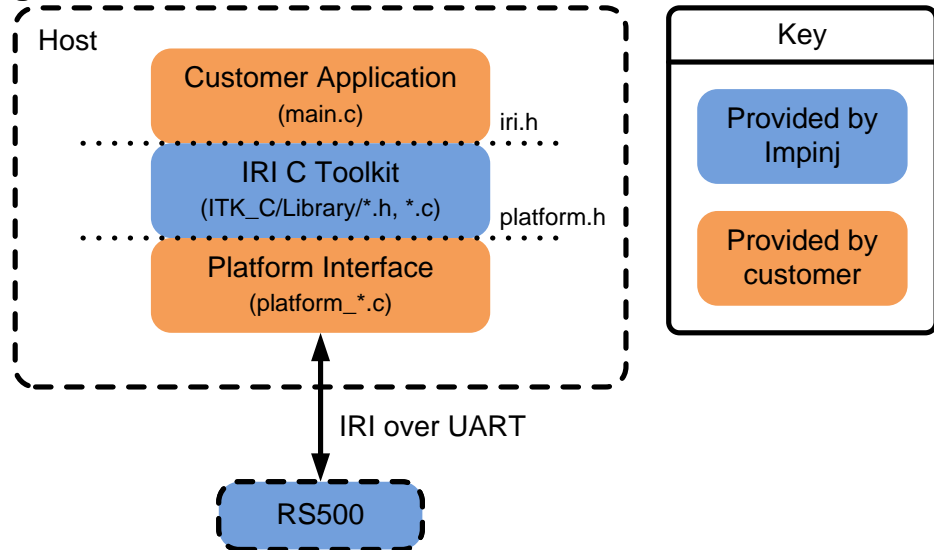
The Indy RS500 uses IRI to enable communications; this is enabled with the IRI Tool Kit. The IRI Tool Kit includes documentation, IRI API, and sample C code. The IRI Tool Kit is intended to enable a broad set of host platforms due to its ease of use and portability.

Communication with the RS500 via IRI occurs in two states:

1. Configuration (synchronous)
 - a. All communications are commands and responses
 - b. Start and Stop commands cause transition to the Listen state
2. Listen (asynchronous)
 - a. Host is in a listening mode and polls to obtain tag reports

Customer applications can be enabled on a variety of embedded systems with hosts ranging in size from small microcontrollers to large microprocessors. The IRI Tool Kit is structured to ease portability by separating platform specific code from functional reader operation; this is illustrated in Figure 5-1 below.

Figure 5-1: Host and Reader Firmware Stack



Please refer to the documentation included in the RS500 release package for complete details on communicating with the Indy RS500 using IRI. The latest Indy RS500 release package, which includes the IRI Tool Kit, can be downloaded at support.impinj.com.

5.2 RS500 Module Firmware – Application and Bootloader Images

The RS500 is populated with firmware in its non-volatile memory, which defines the behaviour of the module and implements its RAIN RFID and supporting functionalities. The firmware is split into two segments, a bootloader and an application. The bootloader allows updates to the application, and can recover operation if the application is corrupted somehow. The application implements the RAIN RFID functionality and other “mission mode” behaviors. The application on a module can be updated, but the bootloader version is fixed.

All modules are programmed with a production version of the bootloader and application image during manufacturing. These versions could be as old as the first production image for the part, or as new as the latest version. Due to the nature of our distribution model, Impinj cannot guarantee which version of bootloader and application image will be loaded on a particular set of modules. Impinj recommends all customers update modules to the latest version of the application image during production test of their hardware, and add field update functionality to their hardware. Modules will not run application images that are older than their bootloader.

The latest version of the application image for each module can be downloaded in the [ITK](#), and all previous production versions of module firmware can be downloaded from the [ITK Archive](#).

Non-volatile memory can also be used for “stored settings” functionality, which allows a device to have configuration for the module stored on-board, requiring little to no configuration at startup.

6 Electrical Specifications

6.1 Absolute Maximum Ratings

The absolute maximum ratings (see Table 6-1) define limitations for electrical and thermal stresses. These limits prevent permanent damage to the Indy RS500. Operation outside maximum ratings may result in permanent damage to the device.

Table 6-1: Indy RS500 – Absolute Maximum Ratings

Parameter	Min.	Max.	Unit	Conditions
Supply voltage	-0.3	5.5	V	VDC_IN pin relative to GND
IO voltage	-0.3	4.0	V	Non-VDC_IN pin voltages relative to GND
RF input power	-	+23	dBm	Incident to pin 1 (RF)
Storage temperature	-30	+100	°C	
Humidity	-	95	% RH	Non-condensing
ESD immunity	-	2	kV	Human-body model, all I/O pads
Package moisture sensitivity level 3	-	-	-	Indy RS500 from open trays must be baked before going through a standard solder reflow process (48 hours at 125 °C or 24hrs at 150 °C)

6.2 Operating Conditions

This section describes operating voltage, frequency, and temperature specifications for the Indy RS500 during operation.

Table 6-2: Indy RS500 – Operating Conditions

Parameter	Min.	Max.	Unit	Conditions
Supply	3.6	5.25	V	VDC_IN relative to GND
Temperature	-20	+70	°C	Ambient Temperature
Frequency	902	928	MHz	IPJ-RS500-GX, See section 6.6 for regional support
Frequency	865	868	MHz	IPJ-RS500-EU, See section 6.6 for regional support

6.3 Device Functional Specifications

Table 6-3: Indy RS500 – Supply Current Specifications

Parameter	Typ.	Unit	Description
Supply Current			Current consumed by RS500 via VDC_IN pin
Active mode - 5V supply – GX	510	mA	+23 dBm transmit power Inventorying tags
Active mode - 5V supply - EU	580	mA	+23 dBm transmit power Inventorying tags
Active mode - 3.6V supply	570	mA	+23 dBm transmit power Inventorying tags
Idle mode – low latency	50	mA	Ready to receive IRI packets. Lower latency to return to Active mode.
Idle mode – standard latency	15	mA	Ready to receive IRI packets.
Standby mode	1	mA	GPIO activity or WKUP rising edge required to wakeup part.
Sleep mode	<100	μA	WKUP rising edge required to wakeup part.

Table 6-4: Indy RS500 – Startup and Wakeup Time

Parameter	Min.	Typ.	Max.	Unit	Description
Startup Time		200		ms	Time to receive IRI packets after power supply or nRST pin initiated startup
Wakeup Time					Time to receive IRI packets after wakeup event
Standby		50		ms	GPIO activity or WKUP rising edge required to wakeup part.
Sleep		200		ms	WKUP rising edge required to wakeup part.

6.4 UHF Gen 2 RFID Radio Specifications

Table 6-5: Indy RS500 – RF Receiver Specifications

Parameter	Min.	Typ.	Max.	Unit	Conditions
Frequency	902		928	MHz	IPJ-RS500-GX, See section 6.6 for regional support
Frequency	865		868	MHz	IPJ-RS500-EU, See section 6.6 for regional support
Input impedance		50		Ω	
Input match		-10		dB	S11
Rx sensitivity		-65		dBm	1% PER, assuming 15dB antenna RL at 23dBm output

Table 6-6: Indy RS500 – RF Transmitter Specifications

Parameter	Min.	Max.	Unit	Notes
Tx Power	10	23	dBm	Meets worldwide regulatory constraints (except Japan)
Tx Power	10	20	dBm	Meets Japan regulatory constraints
Tx Power Error $18 \leq P_{TX} < 23$ dBm $13 \leq P_{TX} < 18$ dBm $10 \leq P_{TX} < 13$ dBm	-0.5 -1.0 -2.0	0.5 1.0 2.0	dB dB dB	Difference between desired Tx power and actual Tx power.
Tx ACPR 1 st Adjacent 1 st Alternate 2 nd Alternate		-25 -55 -65	dBch dBch dBch	Refer to Gen 2 dense-interrogator transmit mask spec for definition of channel bandwidths and measurement regions.
Return Loss	0		dB	No damage into open RF port at 23 dBm at any phase angle
Frequency	902	928	MHz	IPJ-RS500-GX, See section 6.6 for regional support
Frequency	865	868	MHz	IPJ-RS500-EU, See section 6.6 for regional support

6.5 Device Input and Output Specifications

Table 6-7: Indy RS500 – Digital Interface Specification

Parameter	Min.	Typ.	Max.	Unit	Conditions
nRST					
V _{IL}			0.8	V	
V _{IH}	2			V	
Hysteresis voltage		200		mV	
Internal pull-up resistor	25	40	55	kΩ	
Reset pulse width	25			μs	
BOOT0					
V _{IL}			0.6	V	
V _{IH}	0.62			V	
Hysteresis voltage		300		mV	
WKUP					
V _{IL}			1.0	V	
V _{IH}	1.8			V	

Parameter	Min.	Typ.	Max.	Unit	Conditions
Hysteresis voltage		200		mV	
Internal pull-down resistor	25	40	55	kΩ	
Digital inputs					
V _{IL}			1.0	V	
V _{IH}	1.8			V	
Hysteresis voltage		200		mV	
Pull-up and pull-down resistor	25	40	55	kΩ	
Digital outputs					
V _{OL}	0.0		0.4	V	
V _{OH}	2.7		3.6	V	
Drive current (sink or source)	8			mA	
UART					
Default baud rate		115.2		kbaud	
Configurable baud rate	9.6		921.6	kbaud	
Data bits		8		bits	
Parity bit		None			
Stop bits		1		bits	

Table 6-8: Indy RS500 – Analog Interface Specification

Parameter	Min.	Typ.	Max.	Unit	Conditions
ADC (Pin 13)					
Resolution		12		Bits	
Conversion voltage range	1		3.3	V	
Sampling rate	0.05		1	MSPs	
Total conversion time	1		18	μsec	
Power-up time			1	μsec	
External input impedance			50	kΩ	
Sampling switch resistance			1	kΩ	
Internal sample and hold capacitance			8	pF	
Total unadjusted error		±3.3	±4	LSB	

Parameter	Min.	Typ.	Max.	Unit	Conditions
Offset error		±1.9	±2.8	LSB	
Gain error		±2.8	±3	LSB	
DNL error		±0.7	±1.3	LSB	
INL error		±1.2	±1.7	LSB	
DAC (Pin 16)					
Resolution		12		Bits	
Resistive load with buffer ON	5			kΩ	
Impedance output with buffer OFF			15	kΩ	When the buffer is OFF, the minimum resistive load between DAC_OUT and V _{SS} to achieve 1% accuracy is 1.5 MΩ.
Capacitive load			50	pF	Maximum capacitive load at the DAC_OUT pin when the buffer is ON
Output voltage range	0.2		3.1	V	
DNL			±2	LSB	
INL			±4	LSB	
Offset			±10	mV	
Gain error			±0.5	%	
Settling time		3	4	μsec	C _{LOAD} < 50 pF & R _{LOAD} > 5 kΩ

6.6 Supported Regions

Table 6-9: Indy RS500 – Regional Support

Region	SKU
Argentina	IPJ-RS500-GX
Armenia	IPJ-RS500-EU
Australia (920-926 MHz)	IPJ-RS500-GX
Austria	IPJ-RS500-EU
Azerbaijan	IPJ-RS500-EU
Belgium	IPJ-RS500-EU
Bosnia and Herzegovina	IPJ-RS500-EU
Brazil (902-907 MHz)	IPJ-RS500-GX

Region	SKU
Brazil (915-928 MHz)	IPJ-RS500-GX
Bulgaria	IPJ-RS500-EU
Canada	IPJ-RS500-GX
Chile	IPJ-RS500-GX
China (920-925 MHz)	IPJ-RS500-GX
Colombia	IPJ-RS500-GX
Costa Rica	IPJ-RS500-GX
Croatia	IPJ-RS500-EU
Cyprus	IPJ-RS500-EU
Czech Republic	IPJ-RS500-EU
Denmark	IPJ-RS500-EU
Dominican Republic	IPJ-RS500-GX
Estonia	IPJ-RS500-EU
Finland	IPJ-RS500-EU
France	IPJ-RS500-EU
Germany	IPJ-RS500-EU
Greece	IPJ-RS500-EU
Hong Kong (920-925 MHz)	IPJ-RS500-GX
Hungary	IPJ-RS500-EU
Iceland	IPJ-RS500-EU
India	IPJ-RS500-EU
Indonesia	IPJ-RS500-GX
Ireland	IPJ-RS500-EU
Israel	IPJ-RS500-GX
Italy	IPJ-RS500-EU
Japan (916-921 MHz)	IPJ-RS500-GX
Korea (917-921 MHz)	IPJ-RS500-GX
Latvia	IPJ-RS500-EU
Lithuania	IPJ-RS500-EU
Luxembourg	IPJ-RS500-EU

Region	SKU
Macedonia	IPJ-RS500-EU
Malaysia (919-923 MHz)	IPJ-RS500-GX
Malta	IPJ-RS500-EU
Mexico	IPJ-RS500-GX
Moldova	IPJ-RS500-EU
Netherlands	IPJ-RS500-EU
New Zealand (921-928 MHz)	IPJ-RS500-GX
Norway	IPJ-RS500-EU
Oman	IPJ-RS500-EU
Panama	IPJ-RS500-GX
Peru	IPJ-RS500-GX
Philippines	IPJ-RS500-GX
Poland	IPJ-RS500-EU
Portugal	IPJ-RS500-EU
Romania	IPJ-RS500-EU
Russian Federation (916-921 MHz)	IPJ-RS500-GX
Saudi Arabia	IPJ-RS500-EU
Serbia	IPJ-RS500-EU
Singapore (920-925 MHz)	IPJ-RS500-GX
Slovak Republic	IPJ-RS500-EU
Slovenia	IPJ-RS500-EU
South Africa (915-919 MHz)	IPJ-RS500-GX
Spain	IPJ-RS500-EU
Sweden	IPJ-RS500-EU
Switzerland	IPJ-RS500-EU
Taiwan (922-928 MHz)	IPJ-RS500-GX
Thailand	IPJ-RS500-GX
Turkey	IPJ-RS500-EU
United Arab Emirates	IPJ-RS500-EU
United Kingdom	IPJ-RS500-EU

Region	SKU
United Sates	IPJ-RS500-GX
Uruguay	IPJ-RS500-GX
Venezuela	IPJ-RS500-GX
Vietnam (920-925 MHz)	IPJ-RS500-GX

6.7 EPC Class-1 Generation-2 Operation

Table 6-10: Indy RS500 – Link Profile

Parameter	Description
Forward Link	PR-ASK
	25 μ s Tari
Reverse Link	250 kHz link frequency
	Miller, M=4
	62.5 kbps data rate

Table 6-11: Indy RS500 – Gen 2 Functionality

Parameter	Description
Select	Support for 2 Select commands
Inventory	FastID, TagFocus, Tag Population Estimate, Select, Session, and Target
Access	Read, Write, Lock, Kill, BlockPermalock, and QT

Table 6-12: Indy RS500 – Inventory Performance

Parameter	Min.	Typ.	Max.	Unit	Conditions
Inventory Rate		130		Tags/sec	1 Tag with tag population estimate = 1
		35		Tags/sec	1 Tag with tag population estimate = 16
		50		Tags/sec	16 Tags with tag population estimate = 16

7 Regulatory Information

7.1 Modular FCC and IC Certification

The Indy RS500 GX SKU (IPJ-RS500-GX) has been certified for modular operation by FCC and Industry Canada in certain specific configurations using the following IDs. Use of these IDs requires specific text be added to product labeling and product Hardware User's Guides. See the Indy [RS500 Hardware User's Guide](#) for more details on labeling specifics.

FCC ID: TWY-IPJRS500

IC ID: 6324A-IPJRS500

7.2 ETSI Certification

The RS500-EU SKU is designed to operate within ETSI guidelines. However, ETSI does not offer modular certifications, and thus Impinj cannot offer a modular certification for the SiP.

To demonstrate that the RS500-EU SKU can achieve ETSI certification, Impinj has generated the document Indy RS500 and RS2000 ETSI Compliance, which can be downloaded from support.impinj.com.

8 Package and Assembly Information

This section provides mechanical drawings and critical dimensions needed for PCB layout and housing design, as well as SMT assembly information.

8.1 Package Mass

The mass of the RS500 SiP is 4.6 grams.

8.2 Package Dimensions

Package dimensions are shown in Figure 8-1 and Figure 8-2.

Dimension tolerances are in inches.

Dimension tolerances (unless otherwise specified):

X = ± 0.04

X.X = ± 0.02

X.XX = ± 0.01

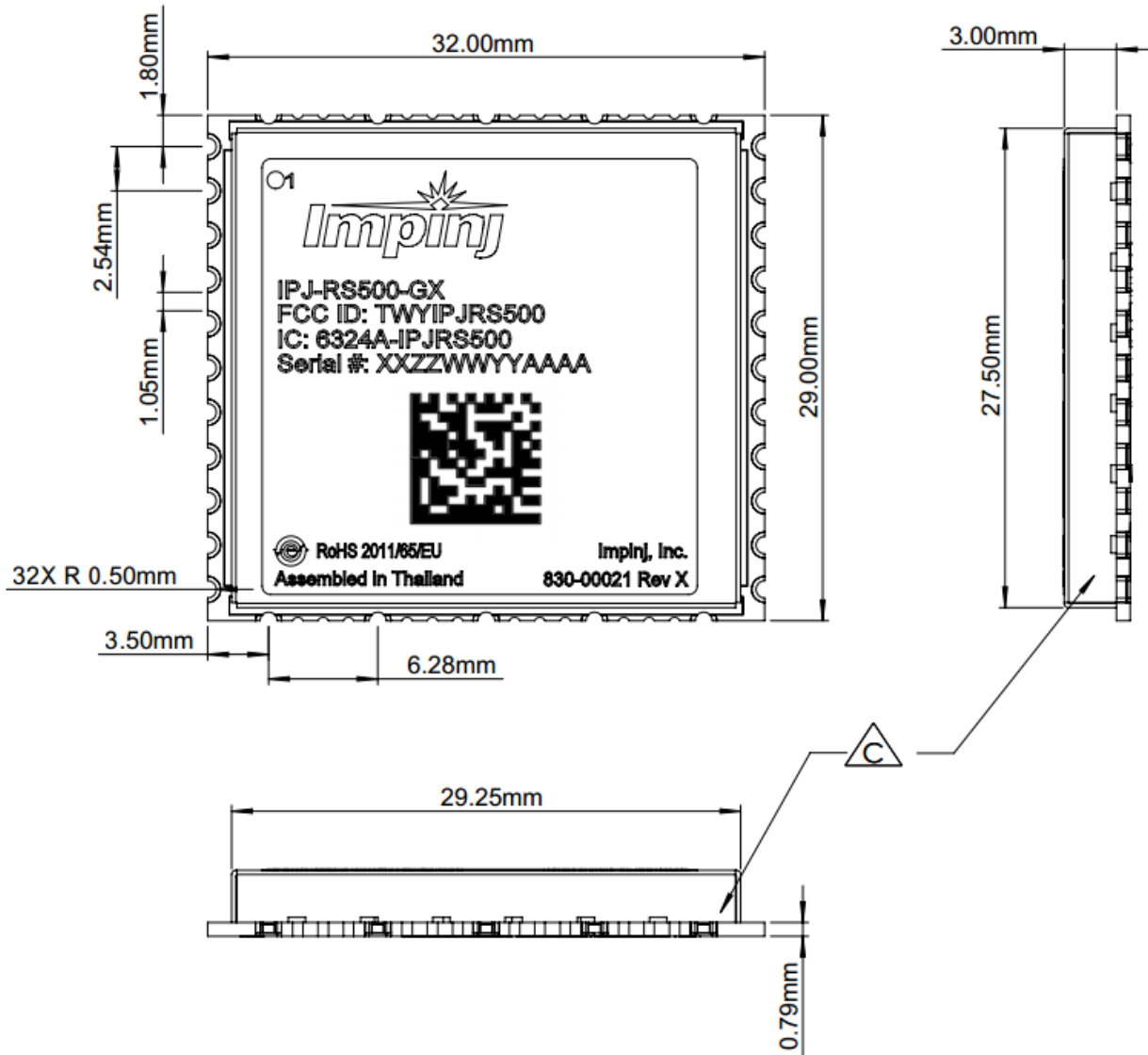
X.XXX = ± 0.005

Hole = ± 0.003

Angular: MACH ± 0.5

Bend: ± 1.0 Degree

Figure 8-1: RS500 Package Dimensions, Top, Front, and Side Views



Note. Shield dimensions (Callout C above) are for informational purposes only, and do not meet the dimension tolerances listed above.

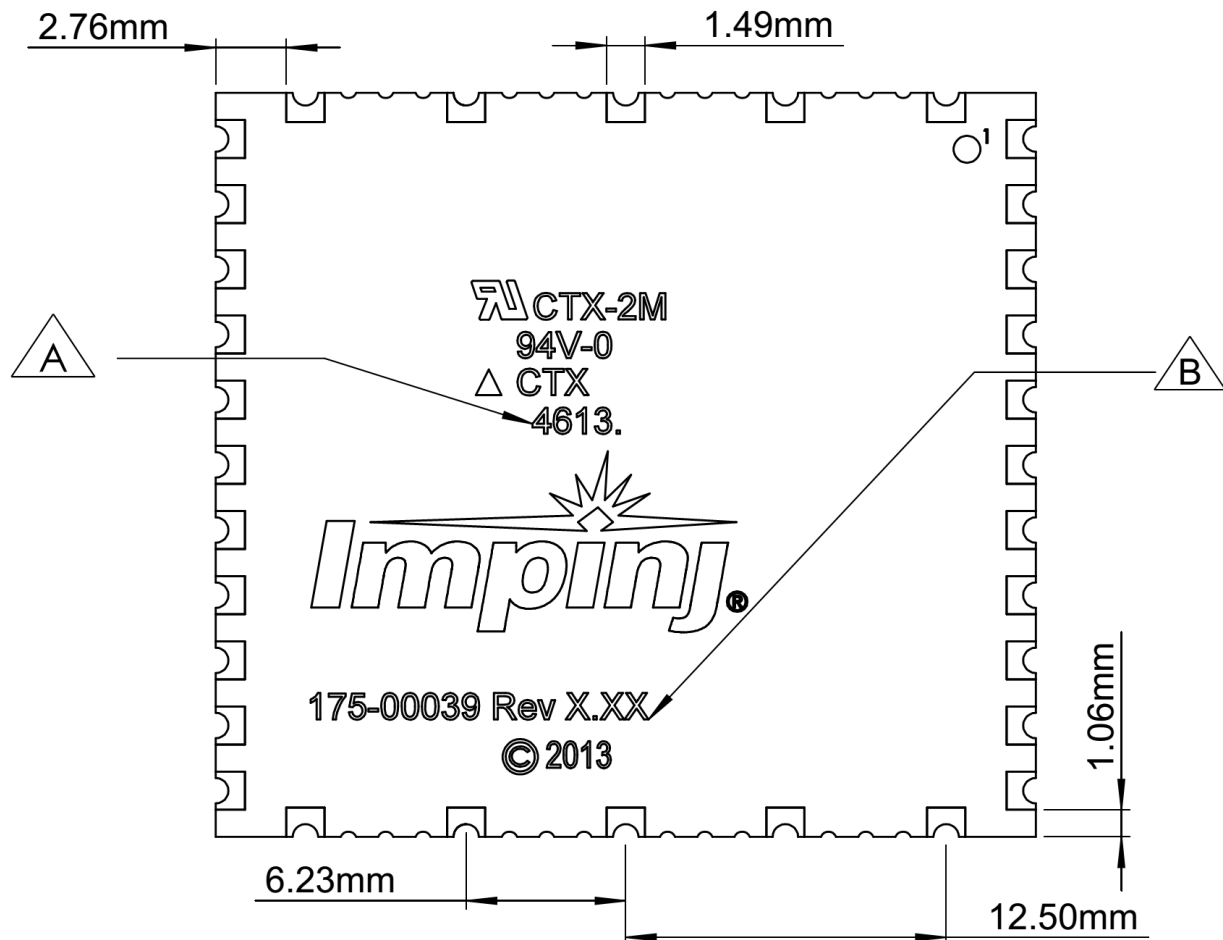
Note. GX markings are shown in Figure 8-1, EU dimensions are the same.

Figure 8-1 shows the dimensions of the SiP, and the markings on the top of the SiP. The serial number is printed as text and also as a 2D barcode in the center of the SiP. The serial number is made up of information about the device specific to its manufacturing. Details of the serial number makeup are shown in Table 8-1.

Table 8-1: RS500 Serial # Makeup

Digits	Meaning
XX	SKU code: 01 = GX 02 = EU
ZZ	Lot number
WW	Workweek produced
YY	Year produced
AAAA	Serial number within the lot

Figure 8-2: RS500 Pin Dimensions (viewed from underneath package)

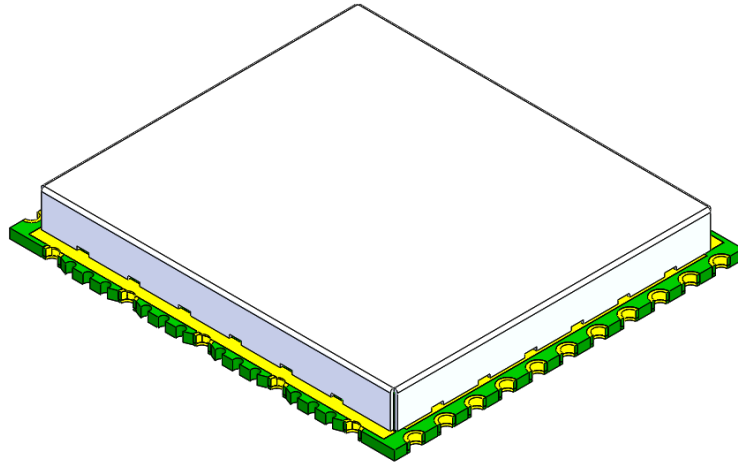


Note. Package backside silkscreen markings will vary depending on the manufacturing lot of the RS500 unit.

8.3 RS500 Module 3D Model

Impinj has created a 3D model of the RS500 for visualization and dimensional planning purposes. A perspective render of the 3D model is shown in Figure 8-3. A STEP format version of this 3D model can be downloaded from support.impinj.com.

Figure 8-3: RS500 Module 3D Model Perspective Render



8.4 PCB Footprint

Recommended footprint copper and pastemask dimensions are shown in Figure 8-4 and Figure 8-6. Dimensions for the individual pads are shown in Figure 8-5 and Figure 8-7.

Figure 8-4: RS500 Recommended Etched Copper Footprint – All Pads

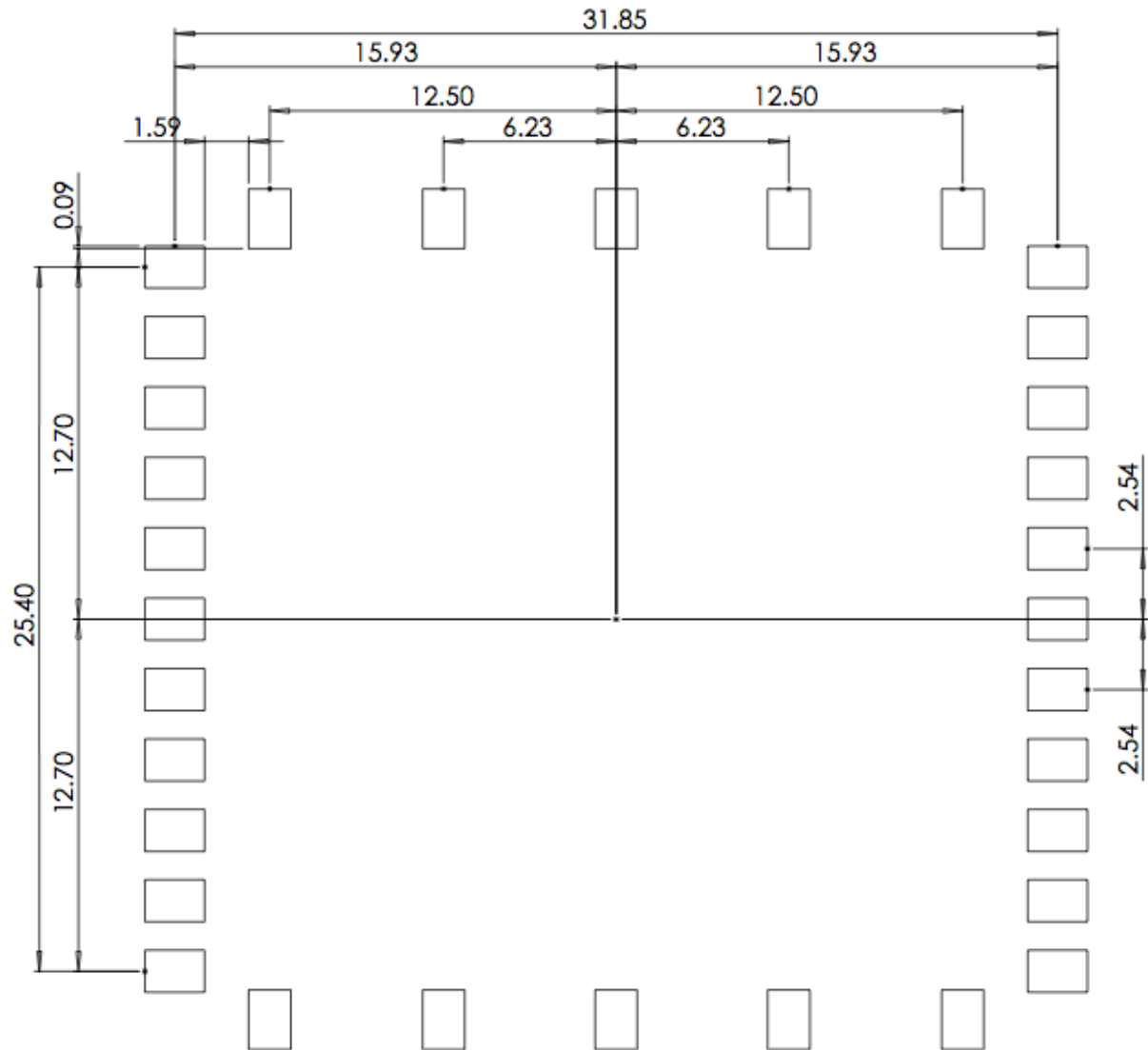


Figure 8-5: RS500 Recommended Etched Copper Footprint – Single Pad

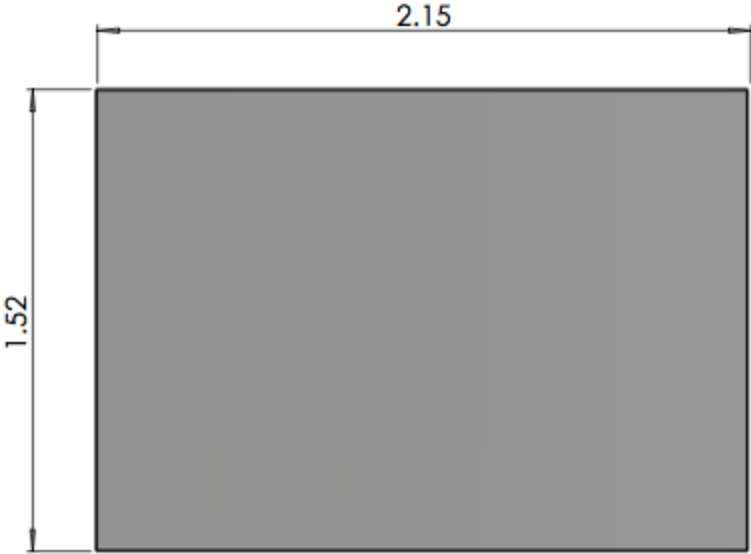


Figure 8-6: RS500 Recommended Pastemask Footprint – All Pads

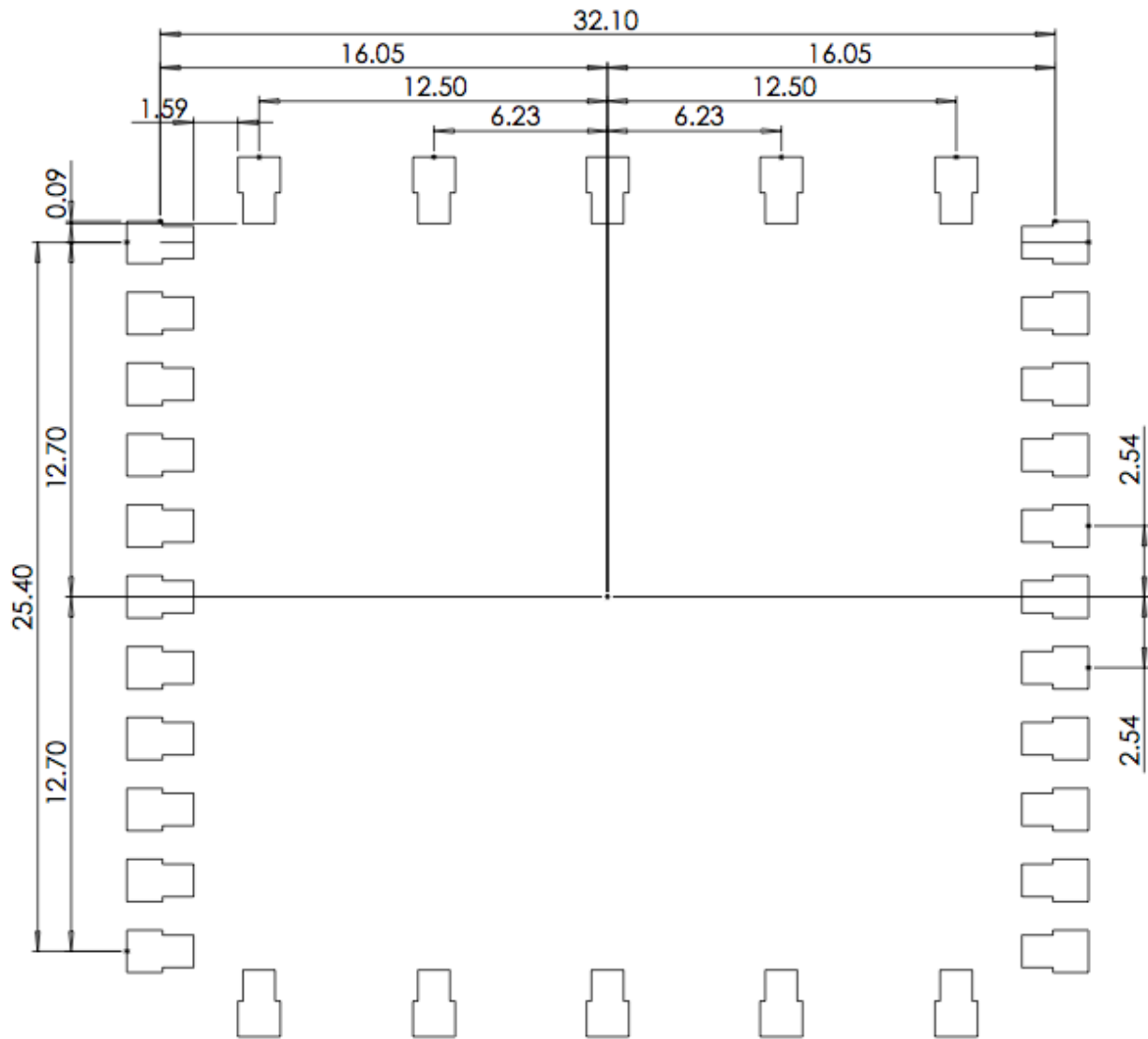
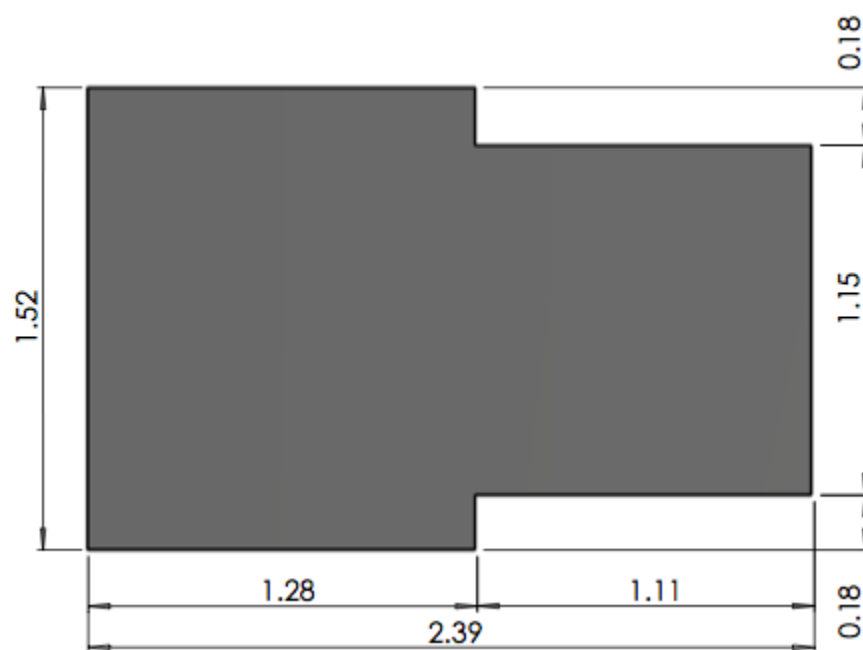
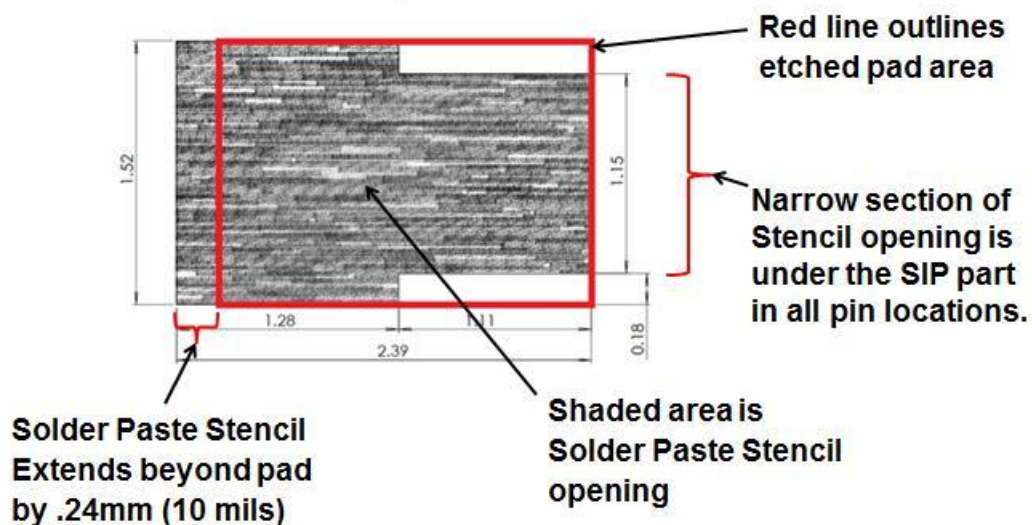


Figure 8-7: RS500 Recommended Pastemask Footprint – Single Pad



It is important to note that the optimal pad and stencil design results in a stencil aperture that is of a different shape than and that overhangs the etched pad. This design delivers the optimum amount of solder to the castellation of the module pad. Figure 8-8 depicts the pad/solder relationship.

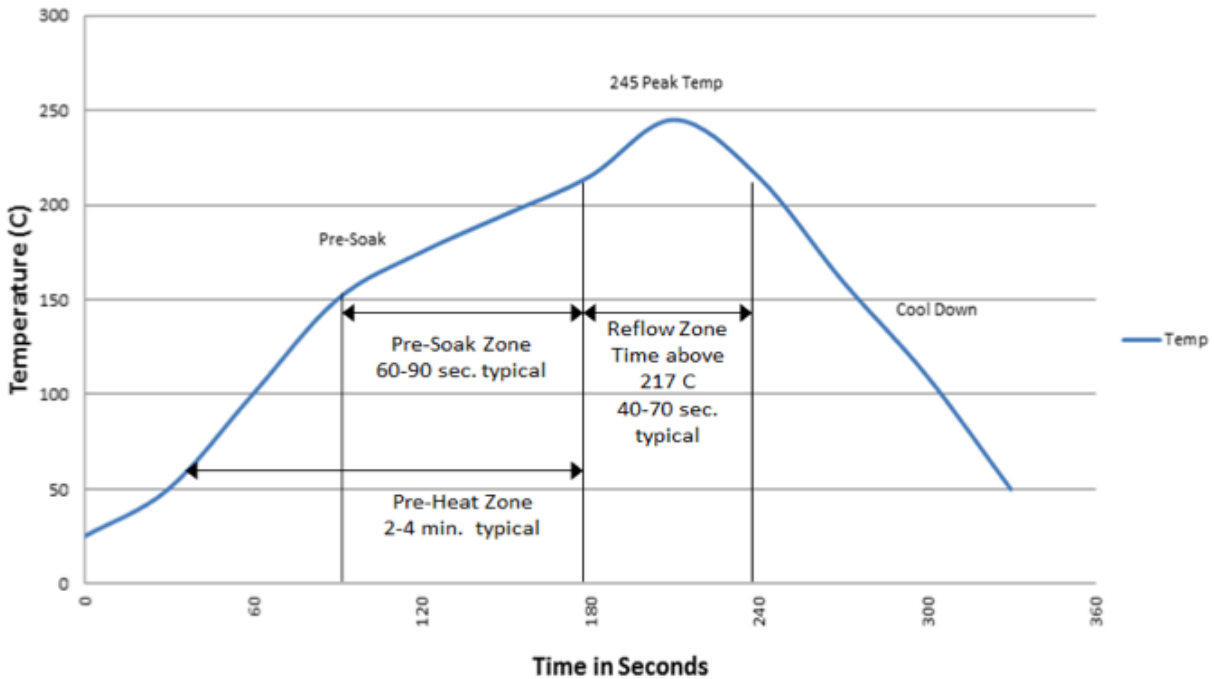
Figure 8-8: Recommended Solder Stencil Opening with Etched Pad for RS500



8.5 SMT Reflow Information

No-clean Type 3 Sn3Ag0.5Cu Solder Paste (Koki S3X58- M650) was used during Impinj's testing of the Indy RS500. The solder manufacturer's recommended reflow profile is shown in Figure 8-9.

Figure 8-9: Recommended Solder Reflow Profile for the Indy RS500



9 Related Documentation

Table 9-1 contains a list of documentation related to this datasheet and the Indy reader products.

Table 9-1: Related Documentation

[Indy Reader Module Brochure](#)
[RS500 Hardware User's Guide](#)
[RS500 Development Kit Files](#)
[RS500 and RS2000 STEP format 3D Models](#)
[Indy RS500 and RS2000 ETSI Compliance](#)
[Indy ITK Release \(Requires support profile access\)](#)
[Indy ITK Documentation](#)
[RS2000 Datasheet](#)
[RS500 and RS2000 IRI Blog Posts](#)
[Indy Reader Chip Brochure](#)
[Indy R2000 Reader Chip Datasheet](#)

10 Document Change Log

Table 10-1: Document Change Log

Version	Date	Description
1.0	10/28/2013	Initial version
1.1	4/30/2014	Package drawings updated Spec clarifications Regulatory information moved to Hardware User's Guide Formatting updates Change log added
1.2	9/14/2017	Updated imagery and organization Clarified mechanical dimensions Added related documentation in section 9 Removed VIL Min and VIH Max specifications in section 6.5 Added firmware notes in section 5.2

11 Notices

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