|                      | 4                 | 3                     |                            | 2   |   | 1   |
|----------------------|-------------------|-----------------------|----------------------------|---|---|---|
| THIS DRAWING IS UNPI |                   |                       |                            |   | DIST REVIS  | IPTION DATE DWN APVD  |
| D                    |                   |                       | 0.5 [<br>MAX CU<br>d       | [.02] 1<br>JT-OFF 2<br>2<br>3<br>2<br>4                                 | 5 FINISH: 0.76µm MIN GOL<br>MIN NICKEL REQUIRED C<br>PERMITTED ON OUTER S | –1.75 DIA.<br>D OVER 1.27µm<br>N INNER SURFACE,<br>JRFACE.                  |
| C                    |                   | 14.55 [.573]<br>8.5 [ | [.33]                      |   |   | C   |
|                      |                   |                       |                            |   |   | 1586317   |
| В                    |                   |                       |                            |   |   | B<br>15   |
|                      |                   | 1.8±0.3 [.07±.01]     | 1.7 [.07]                  | GOLD 3  | A PHOS. BRZ.  | 1586317-4   |
|                      |                   |                       | ↓                          | PRE-TIN   | PHOS. BRZ.  | 1586317-3   |
|                      | 3.4±0.3 [.13±.01] | 2.2±0.3 [.09±.01]     |                            | GOLD 3  | BRASS   | 1586317-2   |
|                      |                   | SECTION B-B           | 1.7 [.07] ∟<br>SECTION C−C | PRE-TIN   | BRASS   | 1586317-1   |
|                      |                   | SECTION D-D           |                            | FINISH:   | MATERIAL:   | PART NO.  |
| A                    | SECTION A-A       |                       | THIS                       | B DRAWING IS A CONTROLLED DOCUMENT.                                     | CHK 14-0C1-2003   | TE Connectivity A   |
|                      |                   |                       |                            | otherwise otherwise specified: //   mm [INCHES] 0 PLC ± 1   1 PLC ± 0.1 | D. COLEY<br>APVD 14-OCT-2003 NAME<br>D. COLEY TER                         | MINAL LOOSE PIECE, SOCKET<br>VAL-U-LOK(TM)                                  |
|                      |                   |                       | MATERIAL                   | ANGLES ±  | SIZE   CAGE CODE  | CRAWING NO<br>RESTRICTED TO<br>T586317<br>SCALE 10:1 SHEET 1 OF 1 REV<br>A1 |
| 1471-9 (3/11)        |                   |                       |                            |   | COSTOMER DRAwing  |   |

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